

# Dlyte PRO500

## PRECISE METAL SURFACE FINISHING FOR MASS PRODUCTION

DlytePRO500 is the most advanced, powerful and versatile metal surface finishing equipment on the market specially designed for mass production.

*Workbowl, cathode set and holder are not included.*



## 01. MACHINE SPECIFICATIONS

TECHNICAL DATA (1/2)	DIMENSION	Machine dimensions (L x W x H)	1,300 x 1,380 x 2,770 mm
	CAPACITY	Electrolyte capacity	250 L
Holder + piece area		Ø500 x 540 mm (x1) Ø360 x 540 mm (x2) Ø 310 x 540 mm (x4) Ø200 x 540 mm (x8)	
Work piece area		Up to Ø500 x 250 mm (x1) Up to Ø 360 x 250 mm (x2) Up to Ø 310 x 250 mm (x4) Up to Ø200 x 200 mm (x8)	
Weight		50 kg (work piece(s) + holder) (x1) 20 kg (work piece(s) + holder) (x2) (x4) (x8)	
MACHINE WEIGHT		Dlyte PRO500 weight	1600 kg
ELECTRICAL <sup>(1)</sup>	Tank with electrolyte	400 kg	
	Rated power	from 11,5 KW to 25 KW <sup>(2)</sup>	
	Short-circuit breaking capacity (ics)	6 kA	
	Rated voltage	400 V~ ± 10% (3P+N+PE)	
	Frequency	50 - 60 Hz	
	Rated current	35 A	
	Full load current	40 A	
	Grounding connection	TN system	
	Earth leakage current	> 10 mA <sup>(3)</sup>	
	AIR	Pressure	6 - 7 bar
Air connector		Øint 21 mm	
Air flow		1,900 L/min <sup>(4)</sup>	
Air quality		(6:4:4 according to ISO 8573-1)	
DISTILLED WATER	Water supply	Connection (Ø10 mm)	
	Water tank	16 L	
TEMPERATURE	Operating	5°C to 35 °C	
	Dlyte PRO500 storage	-10°C to + 70°C	
	Electrolyte storage	5°C to 40°C (see expiration date)	

<sup>(1)</sup>The machine shall be connected to a power line with: A) Differential switch: 4P - 40A, 300mA - Type B. B) Circuit breaker switch: 4P - 40A, C curve. C) The female connector shall meet the IEC 60309 series. <sup>(2)</sup>Detailed power consumption in Table 2. <sup>(3)</sup>Note Leakage current: 20 mA. <sup>(4)</sup>Detailed air consumption in the last table.

# TECHNICAL DATASHEET. DLYTE PRO500

## 01. MACHINE SPECIFICATIONS

TECHNICAL DATA (2/2)	PROTECTION INDEX	Machine	IP20
		Electric cabinets and peripherals	IP22
	NOISE	Holder vibration OFF (EN ISO 11202)	<70 dB
		Holder vibration ON (EN ISO 11202)	74 dB (1m); <70 dB (7m)

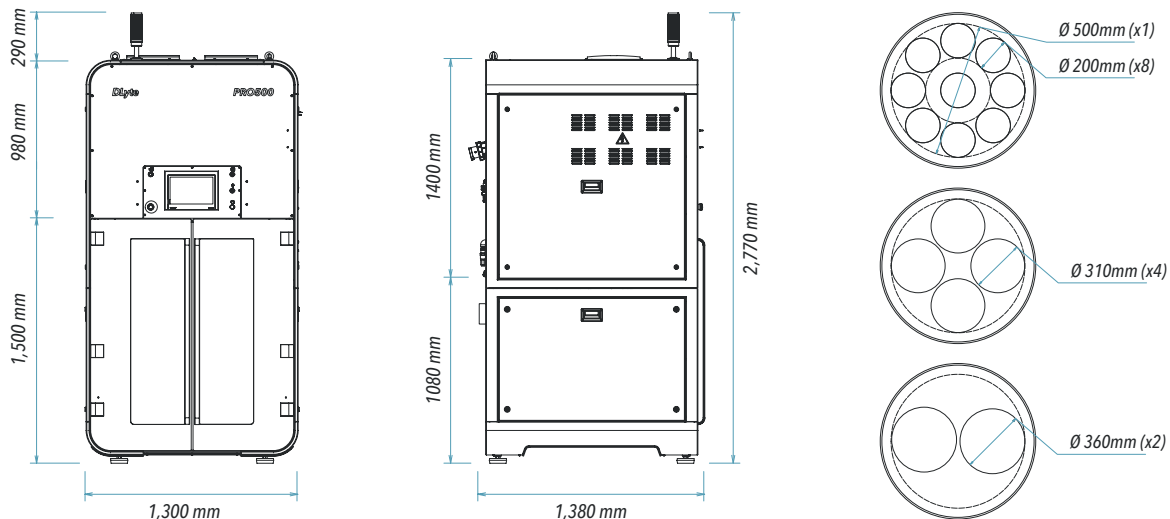
## 02. DETAILED POWER CONSUMPTION The power consumption depends on the total surface to be polished in one cycle.

LOAD	CURRENT CONSUMPTION (A) 1 HOLDER	CURRENT CONSUMPTION (A) 2 HOLDERS	CURRENT CONSUMPTION (A) 4 HOLDERS	CURRENT CONSUMPTION (A) 8 HOLDERS	VOLTAGE (V)	POWER (W) <small>(1&amp;8 Holders/ 4 Holders/ 2 Holders)</small>	OTHER MODULES CONSUMPTION (W)	MACHINE POWER CONSUMPTION (W)
Low	10	20	40	80	30	2400/ 1200/ 600	7000	9400
Medium	25	50	100	200	30	6000/ 3000/ 1500	7000	13000
High	45	90	180	360	30	10800/ 5400/ 2700	7000	17800
Max	45	90	180	360	50	18000/ 9000/ 4500	7000	25000

## 03. DETAILED AIR CONSUMPTION Air shall never be required for both the polishing process and the cleaning process at the same time.

			AIR CONSUMPTION (L/MIN)							
The air consumption required for each line is (the duty cycle is specified in percentage):			INSERT THE CORE INTO THE TANK (8s)	POLISHING PROCESS			REMOVE THE CORE INTO THE TANK (8s)	CLEANING PROCESS		
LINE	FUNCTION	SPECIFICATION	Standard	Min	Most common	Max		Min	Med.	Max
Main Line	Load/ Unload	400	400 (100%)	-	-	-	400 (100%)	-	-	-
	Swing movement		-	0	0	400 (100%)	-	-	-	
	Holder gripping	-	-	-	-	-	-	-	-	-
	Cleaning system	1000	-	-	-	-	-	0	600	1000
Holder Line	Holder vibration	400	-	0	0	from 100 to 500 (100%)		-	-	-
	Tank Refrigeration	900	-	0	900 (20%)	900 (100%)				
	Holder blowers	200	-	-	0	from 50 to 1000 (100%)		-	-	-
TOTAL			400	0	900	from 1450 to 2800	400	0	600	1000

## 04. TECHNICAL DRAW



\* This product is protected by one or more of the following patents and patent applications: Patents <https://www.gpainnova.com/patents>